



STATE OF WISCONSIN

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Supports

SPS 382.60(2) - 4/26/02

What are the requirements for no-hub hangers? No-hub pipe needs to be supported within 24 inches on each side of a joint unless there's an alignment retaining shield. An alignment retaining shield includes a no-hub coupling. Otherwise, cast iron pipe needs to be supported every length of pipe, horizontally, and every 15 feet vertically. There may be other manufacturer's specifications to follow.

SPS 384.30(5)(d) - 5/10/05

Can someone use pipe saddles other than as specified in SPS 84.30(5)(d)? When an installation is proposed for using pipe saddles for above ground drain or vent pipe and tubing, the following conditions must be met:

- Pipe saddles shall be installed in accordance with the instructions of the saddle manufacturer.
- A saddle for drain piping shall have a radius in accordance with Comm 82.30(8)(a).
- The material of the saddle shall be compatible with the materials of the pipes that are to be connected to the saddle.
- The hole in the pipe, which is to receive the saddle, shall be drilled or cored to match the saddle outlet.
- The manufacturer of the saddle shall provide straps or clamps, which wrap around the pipe and saddle.
- Proper hangers or bedding shall be provided to maintain alignment between the opening in the **pipe** and the saddle.
- A saddle used in a pressurized piping system shall meet the applicable code requirements for temperature and pressure ratings.